Dart Aerospace Ltd. Thursday, 8/16/2007 1:05:21 PM Jean-Luc Menard i leer **Process Sheet** : MIRROR BRACKET **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer **Job Number** : 33914 : 10245 **Estimate Number** : D2010101 : N/A **Part Number** P.O. Number S.O. No. : NA : D2010 REV. C2 **Drawing Number** : 8/16/2007 This Issue : N/A Project Number : NC Prsht Rev. : C2 : 8/15/2007 : MACHINED PARTS **Drawing Revision** Type First Issue :NA :N/A Material **Previous Run** : 8/31/2007 Qty: 10 Um: **Due Date** Written By Checked & Approved By 02.06.25 Added Rev. C1 KJ/RF : Est:E Comment **Additional Product** Job Number: **Description:** Seq. #: Machine Or Operation: M2024T3S063 2024-T3 .063 sheet 1.0 0.3646 sf(s)/Unit Total: 3.6456 sf(s) Comment: Qty.: Material: 2024-T3 (QQ-A-250/4) 0.063" thick Batch: M104 921 1807-08-19 (M2024T3S.063) WATER JET 2.0 **Comment: FLOW WATER JET** 1-Cut as per Dwg D2010-101 Dwg Rev: C 2 B 07-08-19 Prog Rev: C) 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2



12 07-08-19



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

5.0

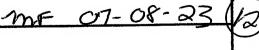
SECOND CHECK

Comment: SECOND CHECK

SMALL & MEDIUM FAB RESOURCE 1

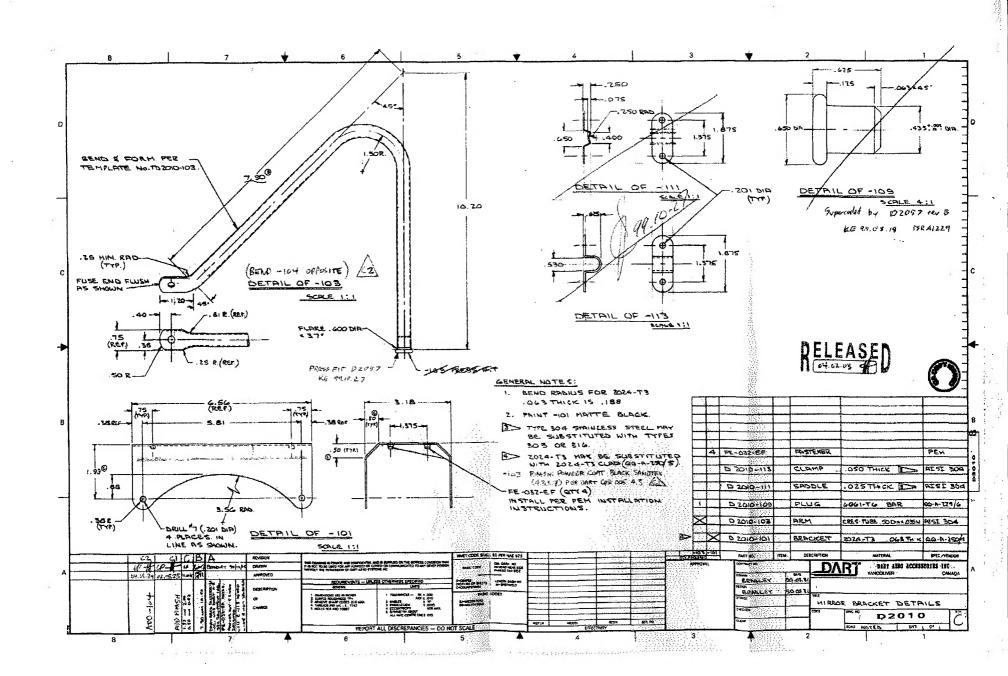
SMALL FAB 1





Each

Thursday, 8/16/2007 1:05:21 PM Date: Jean-Luc Menard User: **Process Sheet** Drawing Name: MIRROR BRACKET Customer: CU-DAR001 Dart Helicopters Services Part Number: D2010101 Job Number: 33914 Job Number: Description: Seq. #: **Machine Or Operation:** BRAKE NC NC BRAKE 6.0 **Comment: NC BRAKE** SB 07/08/ Form as per Dwg D2010 FE032EF Inserts 7.0 40.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Inserts Pick: Batch Description Qty Part Number Insert N102973 FE-032-EF SMALL & MEDIUM FAB RESOURCE 1 8.0 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Install fasteners per Dwg D2010 INSPECT WORK TO CURRENT STEP 9.0 QC5 contes Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 10.0 **POWDER COATING** m/023/6 Comment: POWDER COATING Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3 INSPECT POWDER COAT/CHEMICAL CONVERSI 11.0 QC3 **Comment: INSPECT POWDER COAT** PACKAGING RESOURCE PACKAGING 1 12.0 **Comment: PACKAGING RESOURCE #1** Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 13.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion Form: rprocess Page 2



DART AEROSPACE LTD	Work Order:	339/4
Description: Bracket	Part Number:	D2010-101
Inspection Dwg: D2010 Rev: C2		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.56	+/-0.030	6.56	X			
5.81	+/-0.030	5.81	×			
0.38	+/-0.030	39	*			
0.75	+/-0.030	75	¥			
0.38	+/-0.030	.38	×			
5.06	+/-0.030	5.068	*			
1.375	+/-0.010	1.376	*			
Ø0.290	+0.005 -0.000	363	*			
7.060	+/-0.010	7.052	X			
Ø0.201	+0.005 -0.000	764	×			
6.30	+/-0-030	CAN	act E	A P		

Measured by:	iD	Audited by:	er	Prototype Approval:	N/A
Date:	07-09-19	Date:	07108/21	Date:	N/A

	Rev	Date	Change	Revised by	Approved
Ì	Α	03.10.06	New Issue	KJ/RF	
1	В	06.03.08	Dwg rev. changed	KJ/JLM	
L		·	<u> </u>		/ /